



# SERVICE BULLETIN

No. 303

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

November 10, 1969 M

Subject: AutoControl III and AltiMatic III Series Roll Servo Modification and Roll Bridle Cable Replacement

Models Affected: PA-23-250 (Six Place) and PA-E23-250 Aztec

Serial Numbers Affected: 27-3457 to 27-4391 incl.

Compliance Time: Prior to but not later than the next 100 hours of operation.

Purpose: To provide material and instructions to replace the existing roll bridle cable and to add a cable guard on the roll servo.

Instructions: Contained in Kit No. 760 364, III Series Roll Servo Modification and Roll Bridle Cable Replacement.

Material Required: One (1) each Kit No. 760 364, III Series Roll Servo Modification and Roll Bridle Cable Replacement.

Availability of Parts: Piper Dealer.

Material Allowance: One (1) each Kit No. 760 364, III Series Roll Servo Modification and Roll Bridle Cable Replacement; comply with Service Publication Compliance/Credit procedure.

Labor Allowance: Two and one-half (2 1/2) hours; comply with Service Publication Compliance/Credit procedure.

Material/Labor Allowance Termination Date: August 30, 1970.

Disposition of Replaced Parts:

<u>Part Number</u>	<u>Nomenclature</u>	<u>Qty. (per aircraft)</u>	<u>Code</u>
25960-07	Cable Assy., Bridle, Roll Servo	1 each	D

Disposition of Parts in Stock:

<u>Part Number</u>	<u>Nomenclature</u>	<u>Qty. (per aircraft)</u>	<u>Code</u>
25960-07	Cable Assy., Bridle, Roll Servo	1 each	D
757 067	Kit-AutoPilot, AltiMatic III	Modify per this Service Bulletin.	
757 072	Kit-AutoPilot, AutoControl III	Modify per this Service Bulletin.	
760 222	Kit-AutoPilot, AutoControl III	Modify per this Service Bulletin.	
760 310	Kit-AutoPilot, AltiMatic III B	Modify per this Service Bulletin.	